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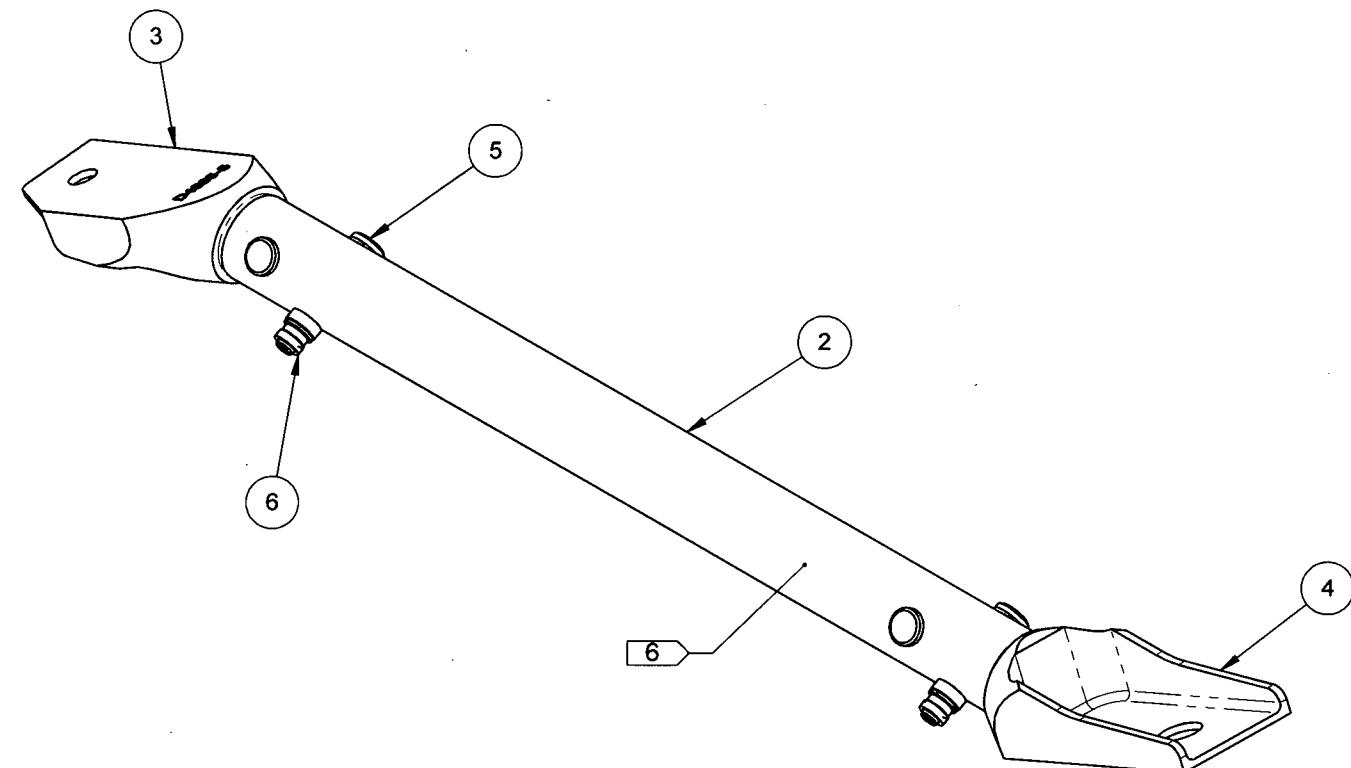
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**D4879-041 AFT LEG ASSEMBLY, LH**  
(EQUIVALENT TO BELL P/N 206-062-103-001)

RELEASED  
2014-07-07  
*[Signature]*

## NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
- 7) WEIGHT: 0.77 lbs
- 8) ALIGN PILOT HOLES IN D4879-1 WITH PILOT HOLES IN D4885-5 & D4885-7.  
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.  
REAM EACH HOLE USING P/N 31-219 ( $\phi$  0.1610) REAMER, USING DART TOOL SETUP DT9968
- 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL DT9968
- 11) INSTALL HL32PB5-12 HI-LOK IN ORIENTATION SHOWN

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APPROVED

DATE 14.06.24

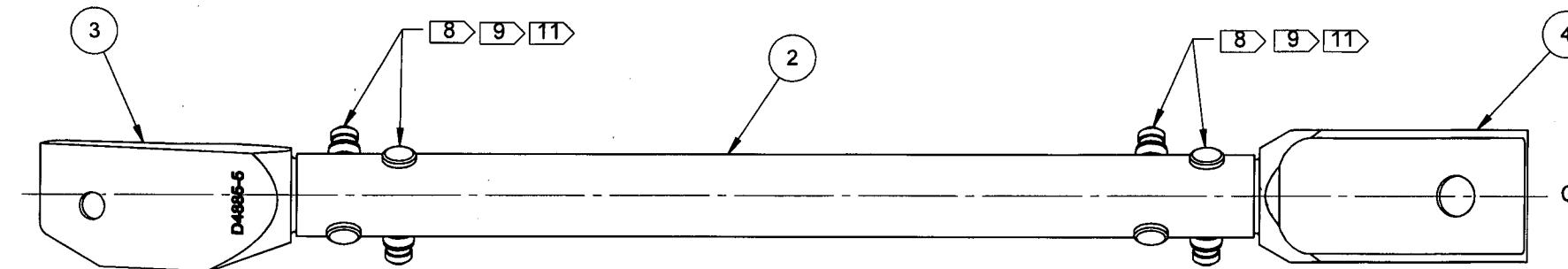
C	HL32PB5-12 WAS HL20PB5-12 (ZN D4-1, D4-3); REVISE NOTE 6) (ZN A8-5)	RF	14.06.24
B	REVISE NOTES 6, 7) & 9) (ZN A8-1, A8-3); ADDED BELL P/N; REVISE SECTIONS A-A, B-B, C-C, D-D (ZN B1-2, B3-2, B1-4, B3-4)	RF	14.04.08
A	NEW ISSUE	RF	13.09.16
REV.	DESCRIPTION		BY DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VS	DRAWING NO.	REV. C
MFG. APPR.	JLM	D4879	SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	LEG ASSEMBLY	NTS

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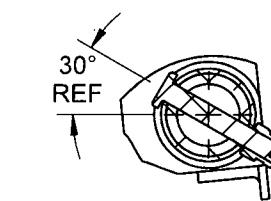
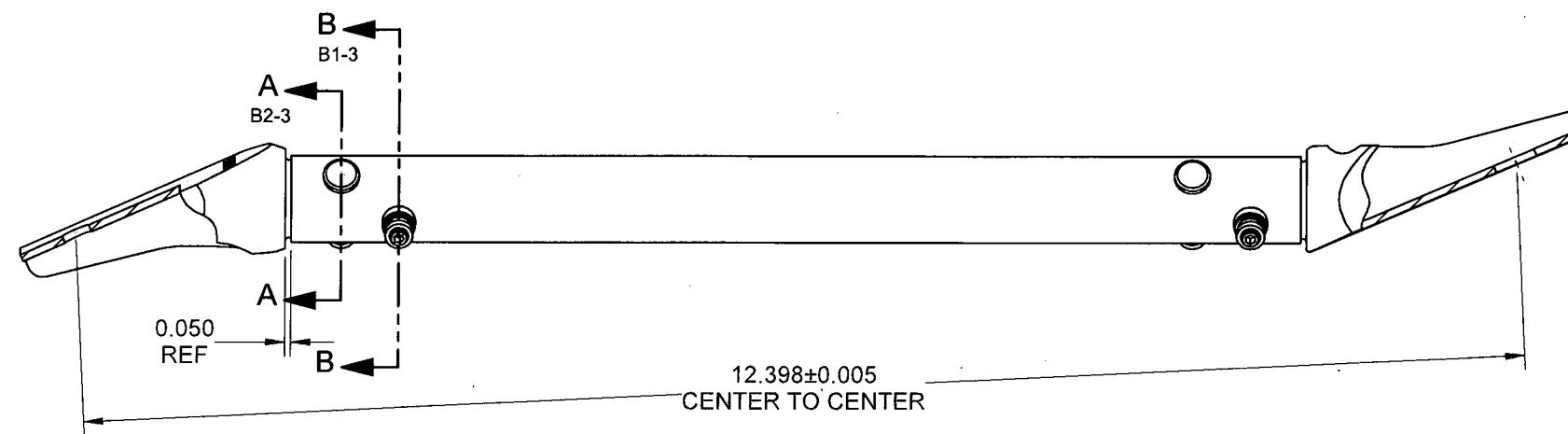
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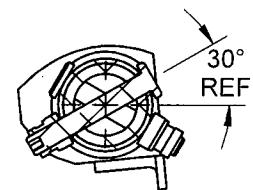


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SECTION A-A C7-3  
2 PL



SECTION B-B C7-3  
2 PL

D4879-041 AFT LEG ASSEMBLY, LH  
AUXILIARY VIEW

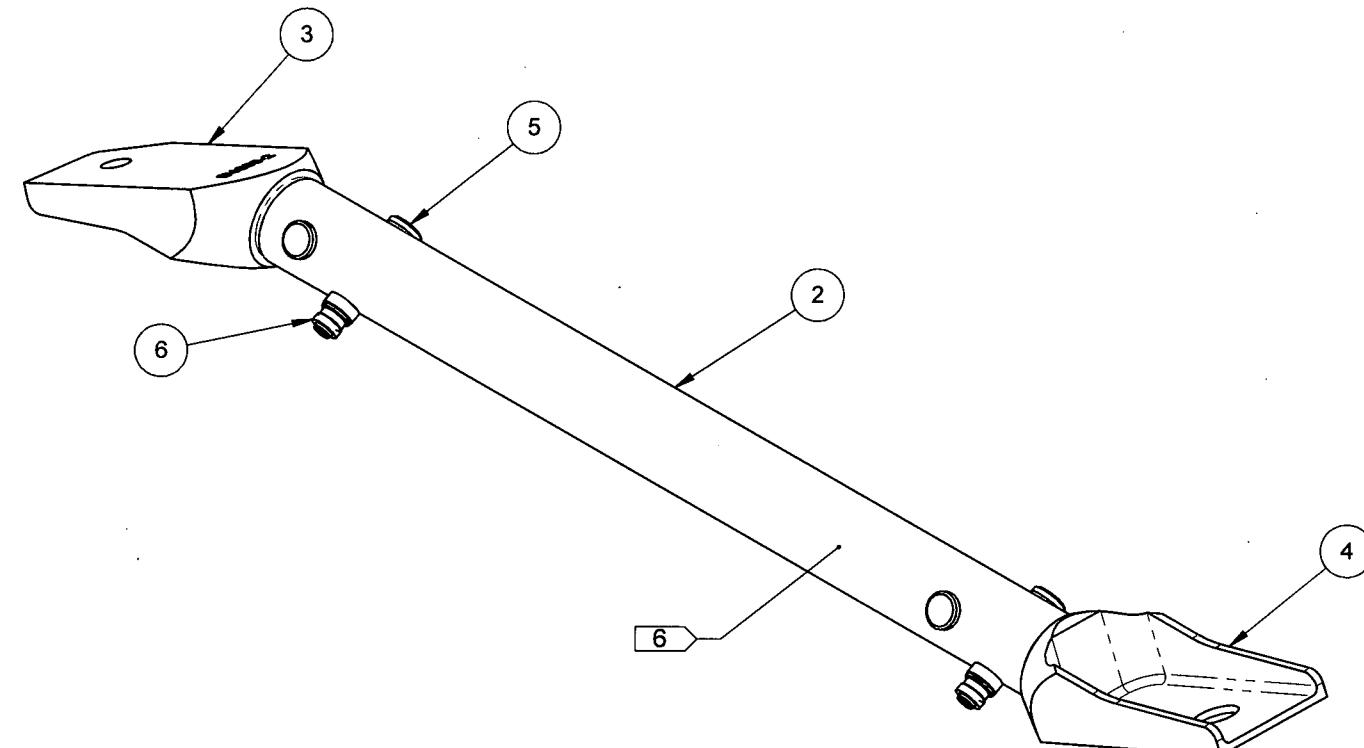
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DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO.
MFG. APPR.	JLM	D4879
APPROVED	HS	REV. C
DE APPR.	DS	SHEET 2 OF 5
DATE	14.06.24	SCALE
		NTS

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**D4879-042 AFT LEG ASSEMBLY, RH**  
(EQUIVALENT TO BELL P/N 206-062-103-002)

**RELEASED**  
2014-07-07  
*MW*

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.8
- 7) WEIGHT: 0.78 lbs
- 8) ALIGN PILOT HOLES IN D4879-1 WITH PILOT HOLES IN D4885-2 & D4885-7.  
DRILL OUT EACH HOLE USING A P/N 13-SB65 (0.125) PILOTED DRILL.  
REAM EACH HOLE USING P/N 31-219 ( $\phi$  0.1610) REAMER, USING DART TOOL SETUP DT9969
- 9) INSTALL PIN/COLLAR AND END FITTING WITH HYSOL EA934NA OR MAGNOBOND 6398 ADHESIVE WHILE STILL WET
- 10) ASSEMBLE PER DART TOOL DT9969
- 11) INSTALL HL32PB5-12 HI-LOK IN ORIENTATION SHOWN



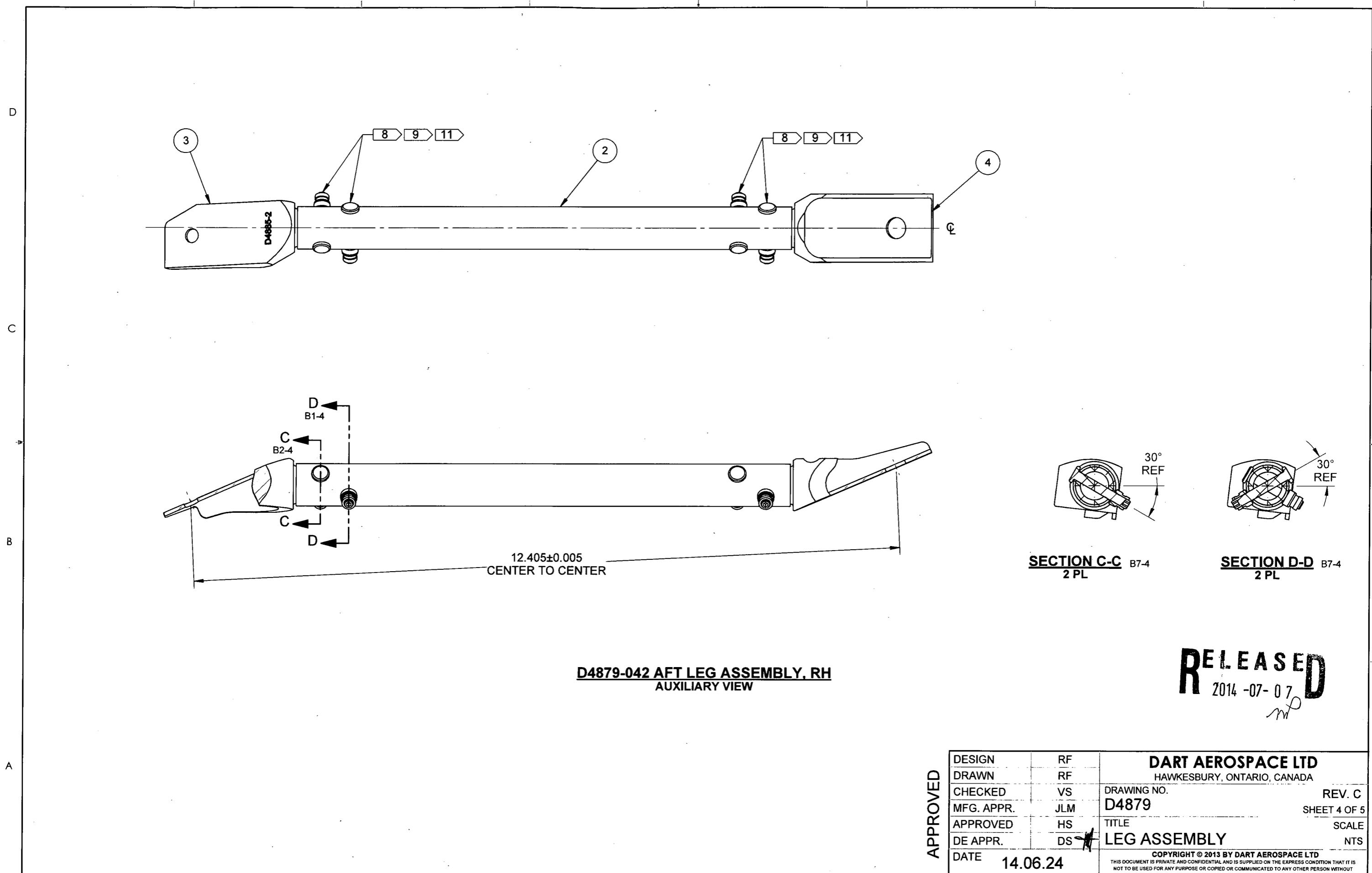
APPROVED	DESIGN DRAWN CHECKED MFG. APPR. APPROVED DE APPR.	RF RF VS JLM HS DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
	DRAWING NO. <b>D4879</b>	REV. C	SHEET 3 OF 5

SCALE  
NTS

DATE **14.06.24**

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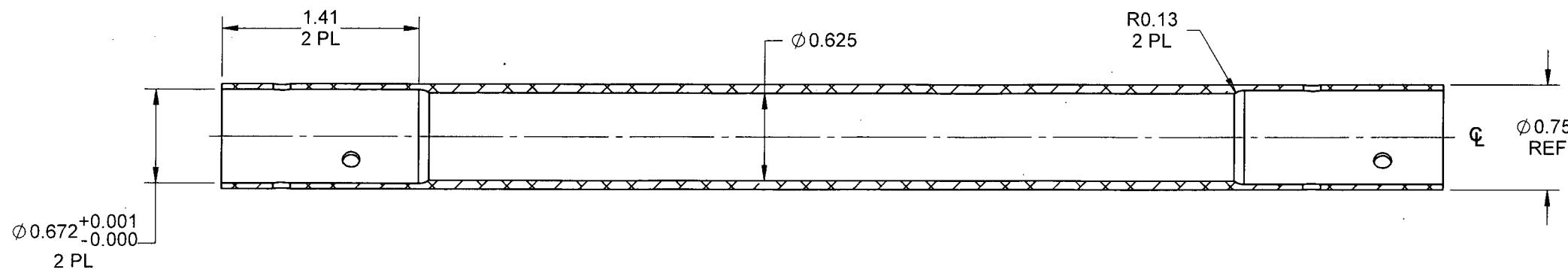
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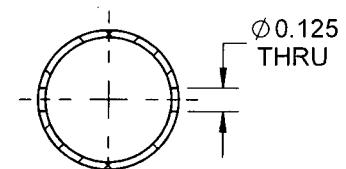
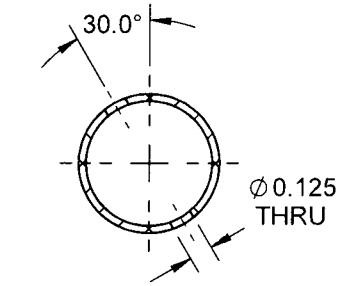
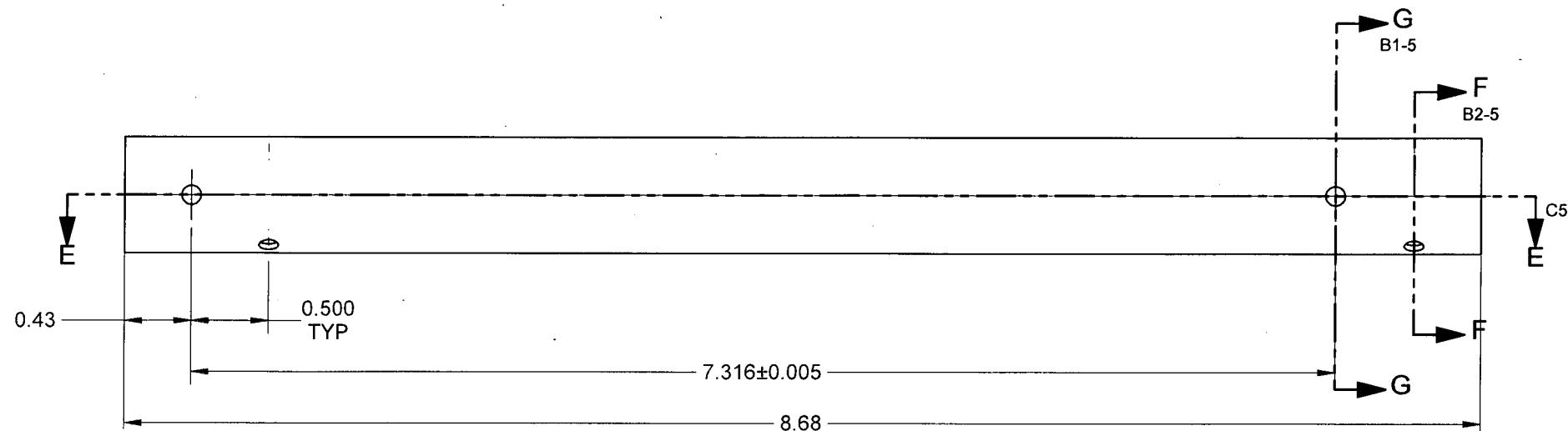
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RELEASE  
2014-07-07  
*[Signature]*

D4879-1 STRUT

**NOTES:**

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION  
PER AMS 5643/ASTM A564  
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.6
- 7) WEIGHT: 0.29 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)



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DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	VS	DRAWING NO.
MFG. APPR.	JLM	D4879
APPROVED	HS	TITLE
DE APPR.	DS	LEG ASSEMBLY
DATE	14.06.24	SCALE
		NTS

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